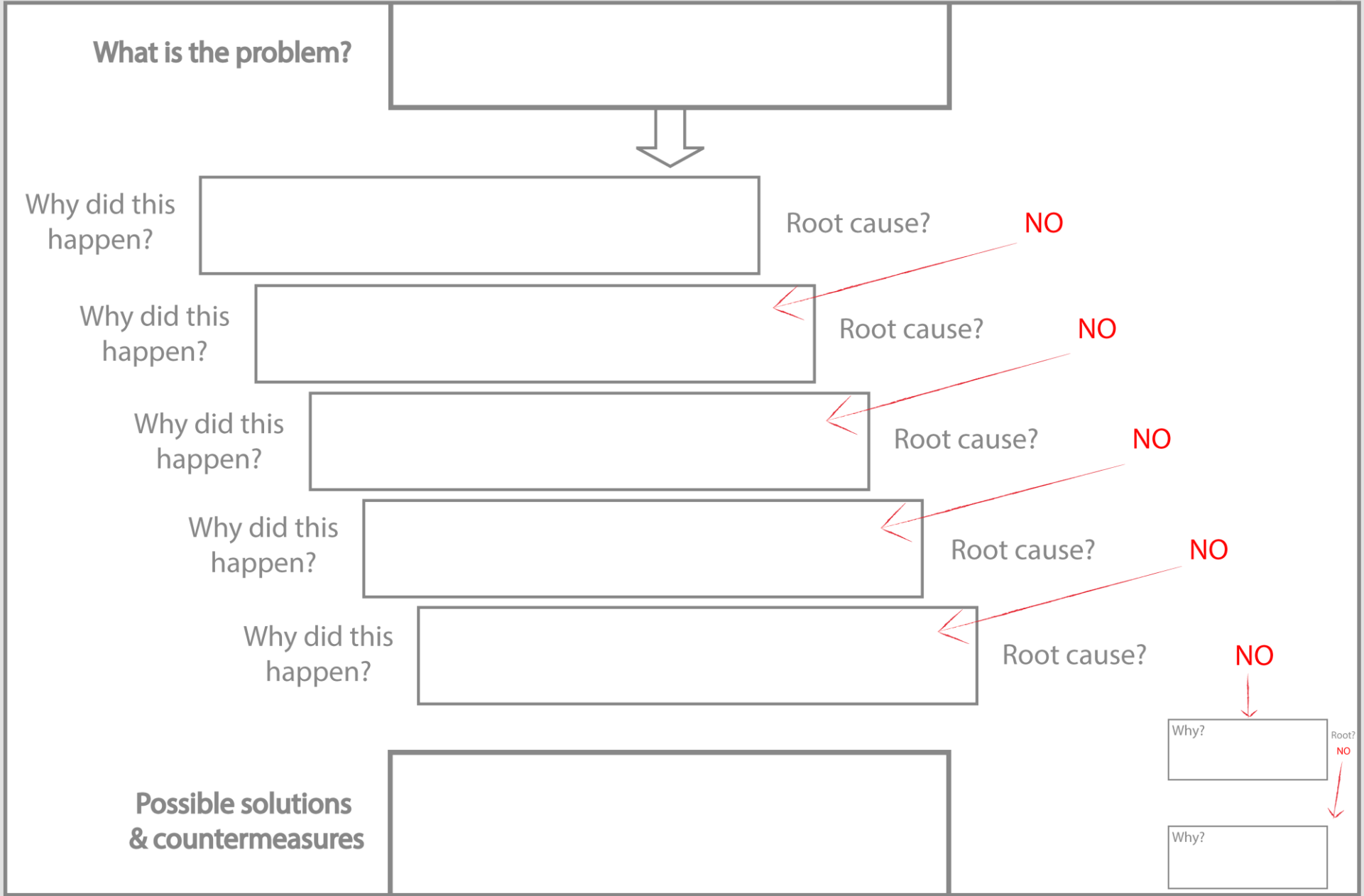


# The 5 Whys



The 5 Whys were originally developed by SAKICHI TOYODA, founder of Toyota Industries  
Canvas designed by TUZZit.